1. Meltspun or spunlace polypropylene nonwoven fabric
2. Ultrasonic welding (no needle holes, no thread)
3. Automatic line 50 - 100,000 $, 100 pcs/min, or
4. Ultrasonic sewing machines 2,000 $/piece
5. Factories producing hygiene products, lingerie and special sportswear may have ultrasonic sewing machines

Automatic line video:

https://www.youtube.com/watch?v=a9m5qM54vCk
Mask produced by conventional sewing machines

Source: Ahlstrom Munksjo