Environmental, Health, and Safety Guidelines for Ports, Harbors, and Terminals

Introduction

1. The Environmental, Health, and Safety (EHS) Guidelines are technical reference documents with general and industry-specific examples of Good International Industry Practice (GIIP).1 When one or more members of the World Bank Group are involved in a project, these EHS Guidelines are applied as required by their respective policies and standards. These industry sector EHS guidelines are designed to be used together with the General EHS Guidelines document, which provides guidance to users on common EHS issues potentially applicable to all industry sectors. For complex projects, use of multiple industry-sector guidelines may be necessary. A complete list of industry-sector guidelines can be found at: www.ifc.org/ifcext/enviro.nsf/Content/EnvironmentalGuidelines

2. The EHS Guidelines contain the performance levels and measures that are generally considered to be achievable in new facilities by existing technology at reasonable costs. Application of the EHS Guidelines to existing facilities may involve the establishment of site-specific targets, with an appropriate timetable for achieving them.

3. The applicability of the EHS Guidelines should be tailored to the hazards and risks established for each project on the basis of the results of an environmental assessment in which site-specific variables, such as host country context, assimilative capacity of the environment, and other project factors, are taken into account. The applicability of specific technical recommendations should be based on the professional opinion of qualified and experienced persons.

4. When host country regulations differ from the levels and measures presented in the EHS Guidelines, projects are expected to achieve whichever is more stringent. If less stringent levels or measures than those provided in these EHS Guidelines are appropriate, in view of specific project circumstances, a full and detailed justification for any proposed alternatives is needed as part of the site-specific environmental assessment. This justification should demonstrate that the choice for any alternate performance levels is protective of human health and the environment.

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1 Defined as the exercise of professional skill, diligence, prudence and foresight that would be reasonably expected from skilled and experienced professionals engaged in the same type of undertaking under the same or similar circumstances globally. The circumstances that skilled and experienced professionals may find when evaluating the range of pollution prevention and control techniques available to a project may include, but are not limited to, varying levels of environmental degradation and environmental assimilative capacity as well as varying levels of financial and technical feasibility.
Applicability

5. The EHS Guidelines for Ports, Harbors, and Terminals are applicable to commercial ports, harbors, and terminals for cargo and passengers transfer. Shipping (including repair and maintenance of ships), fuel terminals, and railways are addressed in separate industry sector EHS Guidelines, specifically the EHS Guidelines for Shipping, Crude Oil and Petroleum Product Storage, and Railways, respectively. Annex A provides a summary of industry sector activities. This document is organized according to the following sections:

Section 1.0 — Industry-Specific Impacts and Management
Section 2.0 — Performance Indicators and Monitoring
Section 3.0 — References
Annex A — General Description of Industry Activities

1.0 Industry-Specific Impacts and Management

6. The following section provides a summary of EHS issues primarily associated with port and terminal construction and operations, along with recommendations for their management, as part of a comprehensive environmental and social management system for the project. Recommendations for the management of EHS issues common to most large industrial and infrastructure projects, including siting and cumulative impact considerations, are provided in the General EHS Guidelines. Sites for ports, harbors and terminals should be selected through a systematic, documented environmental assessment process that includes rigorous consideration of siting and alternatives, their direct and indirect environmental and social impacts, and consultation with affected communities. Appropriate site selection may avoid and/or minimize EHS and social impacts associated with ports, harbors, and terminals.

1.1 Environmental

7. Environmental issues in port and terminal construction and operation primarily include the following:

- Dredged materials management
  - Terrestrial and aquatic habitat alteration and biodiversity
  - Climate change resilience
- Water quality
- Air emissions
- General waste reception
- Wastewater
  - Solid Waste management
  - Hazardous materials and oil management
Terrestrial and aquatic habitat alteration and biodiversity

8. Construction and operation of new port and terminal facilities, or the expansion of existing facilities, involves the reclamation, clearing and paving of land for loading/unloading zones, bulk dry/liquid and containerized cargo storage areas, fuel depots, buildings, and roads; the alteration of coast lines for construction of breakwaters, shipyards, dockyards, wharves, piers, and vessel berths; and the transformation of the seabed to establish vessel basins (including areas for vessel turning) and navigation channels through dredging. These activities may result in alteration of terrestrial, freshwater, brackish and marine habitats, with impacts to flora and fauna and related biodiversity. Examples of habitat alteration and biodiversity impacts from these activities may include the alteration and/or fragmentation of areas of high biodiversity value; the modification of coastal processes, watercourses and hydrology with impacts to sedimentation rates and patterns and costal erosion; the alteration of aquatic habitat, including the physical removal of seabed sediments or covering of the seabed through dredging and disposal activities; and adverse impacts to terrestrial, freshwater, and marine species including loss of habitat and sites of importance for the conservation.

9. Potential impacts to shoreline vegetation, wetlands, coral reefs, fisheries, bird life, and other sensitive aquatic and near-shore habitat during port construction and operation should be fully assessed and the results incorporated into the project’s design and siting decisions to avoid, minimize, and offset adverse impacts to areas of high terrestrial and aquatic biodiversity value or those areas required for the survival of critically endangered or endangered flora and fauna. The port design should take into account the amount and type of dredging, blasting and reclamation required and their potential interferences with natural or critical habitats. Additional guidance on the avoidance or minimization of impacts to habitats during design and construction activities is presented in the General EHS Guidelines.

Biodiversity

2 Construction of some water-side structures (e.g., piers and breakwaters) and disposal of new layers of sediment may also create new habitats for aquatic organisms.

3 Site selection is critical to avoiding and minimizing potential adverse impacts on terrestrial and aquatic habitat alteration and impacts on biodiversity. Site selection should include a review of areas of importance for terrestrial and aquatic species. For example, in marine habitats, this may include fish, marine mammals, and sea turtles (e.g., feeding, breeding, calving, and spawning areas) or other habitats, such as juvenile/nursery habitats, mussel/oyster beds, reefs, or sea grass and kelp beds. Siting should also include a review of productive fishing areas. Consultation with relevant national and/or international conservation organizations may also inform site selection. Additional resources for port site selection issues and master planning are available in Environmental Best Practice: Port Development: An Analysis of International Best Practices (2013), available at: http://www.environment.gov.au/system/files/resources/fd1b7e77-5f9e-4903-9d6d-45cafb523cd/files/gbr-ports-environmental-standards.pdf.
Dredged Materials Management

10. Construction and operation of port and terminal facilities such as piers and breakwaters can lead to changes in seabed and coastal geomorphology due to the effects of these structures on water currents, wave patterns, and water level, with resultant impacts on land erosion, sediment transport and deposition. Port-related structures can result in adverse impacts to water quality and aquatic and terrestrial habitats related both to construction activity or over longer periods of time during operations, depending on site characteristics.

11. As part of the design and siting of port facilities, surveys, assessment and modeling of metocean, hydrological, sedimentological and coastal geomorphological conditions should be carried out together with an identification of potential adverse impacts on coastal processes such as erosion and accretion, from the placement of new physical structures. Design, siting considerations and coastal protection measures (e.g., beach nourishment, sand bypassing, groynes, seawalls, coastal revegetation, etc.) should be considered to minimize adverse impacts from these structures. As part of a coastal processes monitoring and management plan, projects should conduct a risk assessment of littoral sediment transport, shoreline morphology and erosion patterns and trends; define monitoring requirements (e.g., beach profiling, satellite imagery/remote sensing); and identify action triggers.

Climate Change Resilience

12. Port and terminal facilities are vulnerable to the direct and indirect impacts of climate change. For example, a port operation may in future be exposed to more damaging storms or a higher mean sea level than was historically the case as a result of climate change, which may impact the viability of port operations. Critical port and vessel related activities (in particular ship movement and mooring, loading and uploading, and dredging activities) and the port’s supply chain infrastructure (road and rail movement, intermodal hubs) may be vulnerable to risks related to climate variability such as increased intensity of rainfall, flash floods, heatwaves, storms and storms surge, and high wind speeds.

13. Given these risks, projected future climate change-related impacts and the development of adaptation measures to enhance resilience should be assessed in the design phase of new port projects (and significant port expansions), to allow for the identification, analysis, and evaluation of climate change vulnerabilities and risks as part of the consideration of project alternatives, design, and siting.\(^4\,^5\) In addition, changing climate conditions should

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\(^4\) Information regarding the assessment of climate change impacts and adaptation guidelines in relation to ports and harbors can be found in Enhancing the Resilience of Seaports to a Changing Climate (2012). In particular, the report section “Adaptation Guidelines” provides a risk management framework, and an overview of opportunities to build adaptive capacity in ports. Available at: https://www.nccarf.edu.au/content/enhancing-resilience-seaports-changing-climate.

be evaluated on a regular basis during the operational phase of port projects. Design and operational issues for consideration as part of climate change adaptation planning include:

- Design port-related infrastructure (e.g., buildings, quays, berths, bridges, foundations, slopes, embankments, breakwaters, storm water drainage) to increase climate resiliency in the context of changing sea levels, and more extreme weather events;
- Select or replace cargo handling/storage/transport equipment (e.g., considering crane stability, enclosing material stockpile bays, location of electrical equipment, corrosion protection) and review of cargo transport routes (e.g., avoiding flood prone areas, improving on-site drainage systems and maintenance) to increase climate resiliency in the context of changing climate conditions/events (e.g., increased lightning, precipitation, floods, wind speeds, temperatures);
- Assess contribution of port construction and operation to incremental climate change impacts on habitats of high biodiversity value and rare, threatened or endangered species found in the vicinity of the port; identify opportunities to improve the adaptive capacity of such species and habitats;

**Water quality**

14. Construction and operations of ports, harbors and terminals can have a significant impact on water quality. Construction activities (such as clearing of vegetation, capital dredging, reclamation, paving, and construction of buildings), and operational activities (such as maintenance dredging, ship maintenance, and ship effluent disposal) can result in increased turbidity and pollution via suspension of sediment in the water column. This, and also contamination via the introduction of pollutants can have adverse impacts on aquatic flora and fauna (including benthic communities), and human health, for example excessive nutrient loading leading to eutrophication, oxygen depletion, and toxic algal blooms.

**Dredged Materials Management**

15. Construction dredging (also known as “capital” dredging)^6^, maintenance dredging^6^, and dredged material disposal may impact habitats and pose a significant hazard to human health and the environment, particularly if from

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^8^ Maintenance dredging typically involves similar techniques and environmental impacts to capital dredging; however maintenance dredging typically involves lower volumes and takes place in areas that have already been dredged. +Contamination of dredged materials is generally higher in maintenance dredging than in capital dredging, especially for greenfield port projects. In some instances, maintenance dredging can be avoided through use of alternative techniques to mobilize sediments and prevent them from resettling into dredged areas. For example, some ports use water jet techniques to mobilize sediments in lieu of dredging, thus minimizing impacts to benthic habitats and impacts associated with dredged material disposal. However, such techniques are only appropriate in receiving environments where the benefits outweigh the impacts of resuspension of sediments.
the re-suspension and/or deposition of sediments are. Dredging and disposal of dredged material may lead to impacts on water quality from increased turbidity and from release of contaminants to the water column due to resuspension of sediments and/or changes of the certain chemical compounds in the dredged materials when exposed to different level of oxygenation. In addition, disposal of dredged material at sea may result in the smothering of benthic habitats, reduced light penetration impacting light sensitive organisms, and impacts on seagrass beds, algae and coral reefs from suspended sediment plumes. Careful consideration should also be given to sediments which have been contaminated by historical deposition and accumulation of hazardous materials, whether due to on-site or off-site activities.\textsuperscript{9}

8.16. Projects should conduct a risk assessment for dredging activities as part of the development of a Dredging Management Plan. The Dredging Management Plan should be tailored to the project and should define the dredging methodology; identify and assess dredged materials disposal options and sites; characterize the chemical and physical composition of the sediments to be dredged, characterize the environmental baseline where the port, harbor, and/or terminal (and disposal area) will be located; define area of influence with identification of ecological or other sensitivity (usually through sediment plume propagation modeling); define mitigation measures to address adverse impacts (for example on aquatic habitat, biodiversity, and water quality), and relevant environmental monitoring parameters and indicators. The following recommendations should be adopted to avoid, minimize, or control impacts from dredged materials, as part of a Marine Dredging Management Plan.\textsuperscript{10}

\textbf{Dredge Planning Activities}

9.17. Dredging should only be conducted if necessary, and based on an assessment of the need for new infrastructure components or port navigation access to create or maintain safe navigation channels, turning basins, and berths/docks, or, for environmental reasons, to remove including the removal or capping of contaminated materials to reduce risks to human health and the environment;

18. Areas of high biodiversity value and/or areas used by aquatic life for feeding and breeding and as migration routes should be identified.

19. The timing of dredging activities should consider seasonal factors such as migration periods (e.g., of marine mammals, fish, birds and turtles) fauna; breeding and growing seasons (e.g., for marine flora such as eelgrass, coral spawning, turtle nesting); timing of feeding and periods of reduced ecosystem resilience (e.g., after extreme weather events);

\textsuperscript{9} Hazardous materials that may typically accumulate in sediments typically include heavy metals and persistent organic pollutants from urban surface or agricultural runoff, or from industrial activities.

\textsuperscript{10} The environmental risk further depends on the concentration and type of hazardous materials, the dredging method, the intended reuse or disposal option, and the potential exposure to humans and living organisms during the dredged materials management cycle. Therefore, dredging activities should be conducted based on a careful assessment of potential impacts and in consultation with experts.
4. Prior to initiation of dredging activities, materials should be characterized for their physical, chemical, biological, and engineering properties to inform the evaluation of dredge materials reuse or disposal options. — dredged materials behavior once re-suspended, and to inform their reuse or final disposal. The number, distribution, frequency, and depth of sampling stations should be representative of the area to be dredged, the amount of material to be dredged, and the variability in horizontal and vertical distribution of potential contaminants.

21. The planning activities should consider modeling of conditions expected during dredging operations to evaluate short and long-term effects of dredging, especially in case of contaminated sediments. Near-field modeling should be carried out to simulate water column suspended solids and contaminant concentrations in the vicinity of the dredge; far-field modeling may be required to assess environmental impacts at sensitive receptors identified in the area of influence of the dredging operations.

**Dredging Techniques**

11. Several dredging methods are commonly used depending on the depth of the sediments, and to address site specific environmental concerns. Excavation and dredging methods should be selected to minimize suspension of sediments, minimize destruction of benthic habitat, increase the accuracy of the operation, (to minimize impacts to areas adjacent to dredging zones), and maintain the density of the dredged material, especially if the dredge material includes contaminated areas. There are several dredging methods which are commonly used depending on the depth of the sediments and environmental concerns such as the need to minimize sediment suspension and increase dredging accuracy.

- Areas sensitive for marine life such as feeding, breeding, calving, and spawning areas should be identified.
  
  Where sensitive species are present, dredging (and blasting) should be conducted in a manner so as to avoid fish migration or spawning seasons, routes, and grounds;

23. Consideration should be given to the rate of removal of material, as slower dredging speeds may reduce impacts; limiting the speed of the cutter head to reduce the amount of material entering the water column; changing

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26. The IMO (2005) document Guidelines for Sampling and Analyses of Dredged material intended for Disposal at Sea includes guidance on the number of separate sampling stations required to ensure representative analysis.


29. Examples of dredging methods include grab, backhoe, trailing suction hopper, cutter suction and water injection dredgers.

30. Examples of dredging methods include grab, backhoe, trailing suction hopper, and water injection / suction dredgers.
dredging schedules based on tide, wind, and background/natural turbidity to minimize effects due to increases in turbidity levels; avoiding “overflow” dredging by transporting the dredge/barge to the disposal zone once the hopper is at capacity.\footnote{While these techniques may reduce environmental impacts of dredging, they may also prolong the overall period of dredging activities, which may introduce other environmental concerns. As such, a balance of these considerations is needed as part of the dredging plans.}

42.24. Additional techniques (e.g. silt curtains), and equipment to minimize adverse impacts on aquatic life from dredging and the re-suspension of sediments, include (where practicable) barriers/sheet piles, silt or bubble curtains/screens, and contained sediment transport systems (e.g., pipeline placement).

43.25. Inspection and monitoring of dredging activities should be conducted regularly to evaluate the impact of operations, the effectiveness of impact prevention strategies, and re-adjusted where necessary mitigation measures, and the need for technical adjustments to avoid and minimize impacts.

**Reuse and Disposal of Dredged Material**

- Dredged material should be analyzed in order to select appropriate disposal options (e.g. land reclamation, open water discharge, or contained disposal). Beneficial reuse of uncontaminated, dredged material should be considered (e.g. for wetland creation or enhancements, habitat restoration, or creation of public access / recreational facilities);
- Use of submerged discharges should be considered for hydraulic disposal of dredged material;
- Use of lateral containment in open water disposal should be considered. Use of borrow pits or dikes reduces the spread of sediments and effects on benthic organisms;
- Use of cap containment sediments with clean materials should be considered. Level bottom capping or a combination of borrow pits / dikes with capping reduces the underwater spread of contaminated material;
- Confined disposal facilities should be used, either near-shore or upland, when open water disposal is not feasible or desirable. If dredge spoil is contaminated, confined disposal facilities should include liners or other hydraulic containment design options to prevent leaching of contaminants into adjacent surface or groundwater bodies. Treatment of dewatering liquids (e.g. metals and persistent organic pollutants) may be required prior to discharge. Site-specific discharge quality standards should be established depending on the type and toxicity of the effluents and the discharge location;

44.26. Since much sediment contamination originates from land use practices in the surrounding watershed, port managers should work make efforts to engage with national and local authorities, as well as with facility owners and operators in the watershed, to reduce sources of key contaminants. This may involve informing the authorities as to the difficulties in disposal of dredged material; actively participating in watershed protection programs sponsored...
by local or state agencies or in surface water discharge permitting efforts, if any, for sources in the port’s watershed; and actively participating in zoning procedures.\(^{18,19}\)

27. Consideration should be given to a hierarchy of management options, including: (i) avoidance or minimization or dredging; (ii) the maximization of beneficial re-use options for uncontaminated dredged material, such as for wetland creation or enhancements, habitat restoration, land reclamation, or creation of public access/recreational facilities, among other beneficial uses; and (iii) when beneficial re-use options have been maximized to the extent practicable and especially in case of contaminated dredged materials, use of a comparative risk assessment to determine which final disposal option is optimal, including confined land-based disposal (e.g., in a confined disposal facility or landfill), and/or confined aquatic disposal (e.g., confinement in the aquatic environment beneath a cap of clean sediment), and/or use of open sea disposal.

28. The comparative risk assessment should weigh each option in the context of relevant criteria, typically including: human health risks (e.g., resulting from consumption of contaminated fish); environmental impacts (e.g., sediment toxicity affecting benthic production and biodiversity); hazards (e.g., the potential for navigation accidents because navigable depths are not maintained in channels or at disposal sites); economic/financial feasibility; and exclusion of future uses (e.g., adverse impacts on nearby fisheries or recreational areas).

29. Treatment of contaminated dredged materials (e.g., using physical, chemical, and biological methods) should be evaluated as part of each management option to reduce/control impacts to human health and the environment based on the characterization of dredged materials and the comparative risk assessment. Treatment of dewatering liquids may be required to remove contaminants prior to discharge. Site-specific discharge quality standards should be considered depending on the type and toxicity of the effluents and the discharge location.

30. Selection of suitable land-based sites for the beneficial use of uncontaminated dredged materials, or the final disposal of contaminated dredged materials, should consider the waste management guidance for non-hazardous and hazardous waste in the General EHS Guidelines.

31. Sea disposal site evaluation should include the assessment of the impacts of the candidate disposal site, to ensure to the extent practical that the deposit of dredged material does not interfere with or devalue commercial and recreational uses of the marine environment nor produce adverse impacts on sensitive marine ecosystems, species and habitats. Sea disposal site selection should therefore consider the size/capacity of the site relative to the disposal volumes; include comprehensive baseline data on the physical, biological, and chemical characteristics of the water column and seabed; identify ecological sensitivities; identify the location of amenities and other uses

\(^{18}\) Based on recommendations of the American Association of Port Authorities.

\(^{19}\) See also the International Maritime Organization (IMO), \textit{London Convention on Prevention of Marine Pollution by Dumping of Wastes and Other Matter (and its 1996 Protocol)} and the guidelines developed for disposal of dredged materials at sea.
of the sea (e.g., fishing areas, navigation routes/channels, etc.); and assess cumulative impacts if the proposed location is used by other operators for disposal purposes.  

32. Use of lateral containment in open water disposal should be considered. Use of borrow pits or dikes reduces the spread of sediments and effects on benthic habitat and organisms.

33. Use of submerged discharges should be considered for hydraulic disposal of dredged material, especially when accurate placement is required to minimize the movement of discharged materials outside the disposal zone, or when contaminated materials are to be placed and potentially to be capped as part of confined disposal.

34. Where confined disposal facilities are used (either near-shore or on land) for disposal of contaminated dredged material, the confined disposal facilities should include liners or other hydraulic containment design options to prevent leaching of contaminants into adjacent surface or groundwater bodies. Capping of sediment containments with clean materials should be considered. Level bottom capping or a combination of borrow pits/dikes with capping reduces the underwater spread of contaminated material.

Wastewater (port sewage, stormwater, and ship wastewater)

35. Water effluents associated with land-based activities in ports and terminals (such as construction activities, vehicle maintenance and washing, fuel and material storage and transfer, etc.) include stormwater, wash water and sewage. Ship-generated effluents include sewage, ballast water (e.g., from oil tankers), bilge water, and vessel-cleaning wastewater. Wash water from land and sea-based activities may contain oily residues. Ship sewage and wastewater contains high levels of BOD, total suspended solids, and coliform bacteria, with trace concentrations of constituents, and typically low pH levels (due to chlorination). Pollutants in bilge water may contain elevated levels of BOD, COD, dissolved solids, oil, and other chemicals that accumulate as a result of routine operations.

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20 The London Convention/Protocol’s Waste Assessment Guidelines under the London Convention and Protocol (2014 edition) includes information on typical site selection baseline data that should be considered in the selection of disposal sites at sea, including: the nature of the seabed, i.e., its depth, topography, geochemical and geological characteristics, its biological composition and activity, and prior disposal activities affecting the area; the physical nature of the water column, including temperature, possible existence of vertical stratification, tides, surface and bottom currents, wind and wave characteristics, suspended matter, and variability in these processes due to storms or seasonal patterns; and the chemical and biological nature of the water column, including pH, salinity, dissolved oxygen at the surface and bottom, chemical and biochemical oxygen demand, nutrients and their various forms, and primary productivity. Available at: http://www.imo.org/en/OurWork/Environment/LCLP/Publications/wag/Pages/default.aspx.

21 Other uses such as areas of special importance for conservation and scientific purpose; prior disposal activities in the area; renewable energy sites such as offshore wind farms and wave and tidal stream devices; engineering uses of the seafloor such as undersea cables and pipelines; seabed mineral extraction areas (e.g., aggregate, oil, gas etc.); shipping lanes; marine archaeological interests such as shipwrecks; beaches and other areas used for recreational purposes; areas of natural beauty or significant cultural or historical importance; and intake sites for industrial uses such as cooling, desalination and aquaculture. Additional information on sea disposal site selection can be found in the London Convention/Protocol’s Waste Assessment Guidelines under the London Convention and Protocol (2014 edition), available here: http://www.imo.org/en/OurWork/Environment/LCLP/Publications/wag/Pages/default.aspx.

36. Stormwater and sewage from port facilities should be managed according to the recommendations provided in the General EHS Guidelines. Additional recommendations specific to stormwater and wastewater from port facilities include:

- Avoid installing storm drainage catch basins that discharge directly into surface waters;
- Install filter mechanisms (e.g., draining swabs, filter berms, drainage inlet protection, sediment traps and sediment basins) to prevent sediment and particulates from reaching the surface water;
- Install oil/grit or oil/water separators in all runoff collection areas;
- Oil/water separators and trapping catch basins should be regularly maintained; and
- Manage recovered, contaminated solids or liquids in accordance with the general and hazardous waste guidance in the General EHS Guidelines.

37. Port operators should provide collection, storage, and transfer and/or treatment services, and facilities of sufficient capacity and type for all wastewater generated by vessels at the port in accordance with MARPOL and national regulations, including:

- Oily waste and wastewater should be collected in barges, vehicles, or central collection systems and storage tanks. The capacity of oily waste collection should be established based on applicable MARPOL provisions;
- Wastewater with noxious chemicals from bulk tank cleaning should be collected through appropriate on-site or off-site treatment prior to discharge. Incompatible substances should not be mixed in the collection system. Treatment methods should be established based on the effluent characteristics;
- Ports should provide ship operators with details on the pertaining ballast water management requirements, including the availability, location, and capacities of reception facilities, as well as with information on local areas and situations where ballast water uptake should be avoided;
- Port facilities that conduct cleaning or repair of ballast tanks should be equipped with adequate reception facilities able to prevent the introduction of invasive species. Treatment technologies may include those

23 Consistent with the International Maritime Organization (IMO) Comprehensive Manual on Port Reception Facilities.
24 Possible oily waste streams which a port receiving facility may need to accept include dirty ballast water, tank washing slops, oily mixtures containing chemicals, scale and sludge from tanker cleaning, oily bilge water, and sludge from fuel oil purifiers (IMO MEPC.3/Circ.4/Add.1, 20 December 2004).
25 See Annex I, Chapter II, Regulation 12 of MARPOL 73/78.
26 According to Annex II, Regulation 7 of MARPOL 73/78, cargo hoses and piping systems receiving noxious liquid substances cannot be drained back into the ships.
applied to other effluents accepted in port reception facilities or more specific methods such as filtration, sterilization (e.g., using ozone or ultraviolet light), or chemical treatment (e.g., biocides).  

- Sewage from ships should be collected and treated on-site or off-site according to the recommendations provided in the General EHS Guidelines.

38. Smaller vessels used for harbor services should be equipped with recycling or chemical toilets, or holding tanks, that can be discharged to appropriate onshore transfer/treatment facilities.

Air Emissions

39. The most significant sources of air pollutants are generated from land-based and sea-based sources during port operations include and terminal activities. During the construction phase, land-based activities may result in combustion emissions from ships, the use of vehicles, equipment, and engines (such as trucks, excavators, barge-moving tugs, etc.) to undertake dredging, excavating, paving, material transport, and building construction activities.

40. During operations of ports and terminals, combustion exhaust emissions result mainly from marine diesel engines used for the propulsion of ships, and ship-based auxiliary engines and boilers, mainly consisting of for power generation. In addition, combustion exhaust emissions are generated from land-based activities involving the use of vehicles, cargo handling equipment, and other engines and boilers.

41. Other sources of air emissions include VOC emissions from fuel storage tanks and fuel transfer activities, in addition to dust emissions from construction and operational phase activities (e.g., storage and handling of dry bulk cargo and vehicle traffic on unpaved roads).

42. Recommendations for the management of air emissions resulting from typical construction activities can be found in the General EHS Guidelines. Recommendations specific to the management of air emissions resulting from the operation and maintenance of ships used for the transport of bulk cargo and goods can found in the EHS Guidelines for Shipping.

Air Emissions from Combustion Sources

43. The primary emissions from combustion exhaust sources are sulfur dioxide (SO₂), nitrogen oxides (NOₓ), carbon monoxide (CO), particulate matter (PM), and greenhouse gases (e.g., such as carbon dioxide [CO₂] and
carbon monoxide (CO), fine particulate matter (PM), and ). Depending on the fuel type and quality, other substances such as heavy metals, unburned hydrocarbons and other volatile organic compounds (VOC), followed by combustion source emissions from vehicles and land-based engines and boilers contributing similar pollutants (VOCs) may be emitted in smaller quantities, but may have a significant influence on the environment due to their toxicity and/or persistence.

16. Volatile organic compounds (VOC) may also be emitted from fuel storage and transfer. Storage and handling of dry bulk cargo, as well as from onshore construction activities and vehicle traffic on unpaved roads, may also contribute to particulate matter emissions.

17. Recommended air emissions management strategies relevant to port and terminal operations include:

Combustion Sources

- Developing Application of air quality management procedures applicable to ship operators (including for GHG emissions) for ship operations while in port areas, such as:30
  - Maintaining emissions of Validate ship engine performance documentation/certification to ensure compliance with combustion emissions specifications (including NOx and SOx, and PM), within the limits established by international regulations31,32 and as noted in the EHS Guidelines for Shipping.
  - Using Require use of low-sulfur fuels in port, if feasible, or as required by international regulations.33
  - Avoiding Require or limiting limit the practice of blowing soot from tubes or flues on steam boilers while in port or during unfavorable atmospheric conditions.
  - If the port provides onshore power for vessels to reduce shipboard power use during loading / unloading activities, requiring vessels to shut down power plants (go “cold iron”) if docked above a specified time threshold.
  - Depending on the need to address local air quality concerns, operators should develop When practical and without affecting the safety of vessel navigation, use reduced ship propulsion power in port access areas.

30 While the port authority may not always have direct control over the operation of vessels and tenant operations in the port, it can establish regulations for use of the port facilities and stipulate conditions in tenant rental and lease agreements. The port operator can also establish financial incentives, such as tariffs, to influence the behavior of vessels and tenants at the port.
31 NOx and SOx emissions from ships are regulated under Annex VI, Chapter III, Regulation 13 and 14 of the International Convention for the Prevention of Pollution from Ships (MARPOL 73/78).
32 NOx, SOx, and PM emissions from ships are regulated under Annex VI (as revised in October, 2008), Chapter III, Regulation 13 (for NOx), and Regulations 14 (for SOx and Particulate Matter) of the International Convention for the Prevention of Pollution from Ships (MARPOL 73/78), available at: http://www.imo.org/en/OurWork/Environment/PollutionPrevention/AirPollution/Pages/Air-Pollution.aspx.
33 Sulfur content of fuel oil used by ships is regulated under Annex VI (as revised in October, 2008), Chapter III, Regulations 14 and Regulation 14.18 of MARPOL 73/78, available at: http://www.imo.org/en/OurWork/Environment/PollutionPrevention/AirPollution/Pages/Air-Pollution.aspx
For appropriately configured vessels (including port tugs during idling periods), use shore-based power in port where it is available.

- **Application of** air quality management procedures for application to avoid, minimize, and control combustion emissions (including GHG emissions) related to land-based port activities which may include, including:
  - Keeping Where practicable, design port layouts and facilities to minimize travel distances and transfer points (e.g., from ships’ off-loading and on-loading facilities to storage areas), and to avoid/minimize re-storage and re-shuffling of cargo.
  - Where practicable, upgrade land vehicle and equipment (e.g., fleets with low emission vehicles, including use of alternative energy sources, and fuels/fuel mixtures (e.g., vehicle and equipment fleets powered by electricity or compressed natural gas, hybrid locomotives, etc.).
  - Maintain cargo transfer equipment (e.g., cranes, forklifts, and trucks) in good working condition to reduce air emissions.
  - Upgrading the land vehicle fleet with less-polluting trucks and vehicles, and using alternative fuels and fuel mixtures.
  - Encouraging reduction in engine idling during on- and off-loading activities.

- Encouraging storage planning to avoid or minimize re-storage and reshuffling of cargo

Where practicable, designing new facilities to minimize travel distance from ships off-loading and on-loading facilities to storage areas.

**Volatile Organic Compounds**

VOC emissions from fuel and cargo storage, and transfer activities should be minimized by means of equipment selection, such as the use of floating top storage tanks or through vapor recovery systems for fuel storage, loading/off-loading, and fueling activities (depending on the type of material to be stored), floating top storage tanks, and the adoption of management practices such as limiting or eliminating loading/unloading activities during poor air quality episodes or conditions and implementing tank and piping leak detection and repair programs, among others. Additional prevention and control recommendations for VOC emissions applicable to fuel storage and handling are provided in the General EHS Guidelines and the EHS Guidelines for Crude Oil and Petroleum Product Terminals.\(^{35}\)


\(^{35}\) Additional VOC emissions management strategies are also presented in the European Union (EU) Best Available Technique Reference Document (BREF) \(\text{\textswab{L}}\) on Emissions from Storage (2005\textunderscore Jul\textunderscore 05). See also the EU VOC Directive 1999\textunderscore 13/EC, with 2005\textunderscore 33/EC amendments and IMO MEPC.1/Circ. 880 focused on development of VOC management plans.
Dust

- Dry bulk materials storage and handling facilities should be designed to minimize or control fugitive dust emissions, including:
  - Storing pulverized coal and pet-coke in silos
  - Installing dust suppression mechanisms (e.g., water spray or covered storage areas)
  - Using telescoping chutes to eliminate the need for slingers
  - Using vacuum collectors at dust-generating activities generated during port and terminal construction
  - Using slurry transport, pneumatic or continuous screw conveyors, such as excavation and bulldozing; movement of fill and covering other types of conveyors
  - Minimizing free fall of materials
  - Minimizing dry cargo pile heights by front end loaders, excavators and containing piles with perimeter walls
  - Removing materials from the bottom of piles to minimize dust-trucks; and the re-suspension
  - Ensuring hatches are covered when material handling is not being conducted
  - Covering transport vehicles
  - Regularly sweeping docks and handling areas, truck/rail storage areas, and paved roadway surfaces

>

Additional of dust from equipment/vehicle movement on port roadways. Dust prevention and control recommendations applicable to construction and operational phase activities are provided in the General EHS Guidelines.

Wastewater

20. Water effluents associated with port activities may include stormwater and sewage from port operations, as well as sewage, ballast water (e.g., from oil tankers), bilge water, and vessel-cleaning wastewater from ships. Ship sewage and wastewater contains high levels of BOD and Coliform bacteria, with trace concentrations of constituents such as pharmaceuticals, and typically low pH levels. Wash water may contain residues such as oil. Pollutants in bilge water contain elevated levels of BOD, COD, dissolved solids, oil, and other chemicals that accumulate as the result of routine operations.

47. Port Sewage and Stormwater: Recommended management equipment and techniques to manage fugitive dust associated with dry bulk materials storage and handling facilities in ports and terminals include:

- Cover storage and handling areas, where practicable (e.g., store pulverized coal and pet-coke in silos);
- Install dust suppression mechanisms (e.g., water spray);

Use telescoping arms/chutes to minimize free fall of materials and eliminate the need for slingers;

Regularly sweep docks and handling areas, truck/rail storage areas, and paved roadway surfaces, and use vacuum collectors at dust-generating activities;

Use slurry transport, pneumatic or continuous screw conveyors, and covering other types of conveyors;

Minimize dry cargo pile heights and contain piles with perimeter walls / wind break fencing;

Remove materials from the bottom of piles to minimize dust re-suspension;

Ensure that hatches are covered when material handling is not being conducted; and

Cover transport vehicles.

21.1

22.1 Stormwater and sewage from port facilities should be managed according to the recommendations provided in the General EHS Guidelines. Additional recommendations specific to stormwater and wastewater from port facilities include:

Avoiding installation of storm drainage catch basins that discharge directly into surface waters, using containment basins in areas with a high risk of accidental releases of oil or hazardous materials (e.g. fueling or fuel transfer locations), and oil / grit or oil / water separators in all runoff collection areas. Oil / water separators and trapping catch basins should be maintained regularly to keep them operational. Recovered contaminated solids or liquids disposed of as hazardous materials (see the General EHS Guidelines);

Installing filter mechanisms (e.g. draining swabs, filter berms, drainage inlet protection, sediment traps and sediment basins) to prevent sediment and particulates from reaching the surface water.

Ship Wastewater

23.1 Port operators should provide collection, storage, and transfer and / or treatment services, and facilities of sufficient capacity and type for all wastewater generated by vessels at the port in accordance with MARPOL and national regulations:

Oily waste and wastewater should be collected in barges, vehicles, or central collection systems and storage tanks. The capacity of oily waste collection should be established based on applicable MARPOL provisions.

37 Consistent with the International Maritime Organization (IMO) Comprehensive Manual on Port Reception Facilities.

38 Possible oily waste streams which a port receiving facility may need to accept include dirty ballast water, tank washing slops, oily mixtures containing chemicals, scale and sludge from tanker cleaning, oily bilge water, and sludge from fuel oil purifiers (IMO MEPC.3/Circ.4/Add.1, 20 December 2004).

39 See Annex I, Chapter II, Regulation 12 of MARPOL 73/78.
Wastewater with noxious chemicals from bulk tank cleaning should be collected through appropriate on-site or off-site treatment prior to discharge. Incompatible substances should not be mixed in the collection system. Treatment methods should be established based on the effluent characteristics.

Sewage from ships should be collected and treated on-site or off-site according to the recommendations provided in the General EHS Guidelines.

Smaller vessels used for harbor services should be equipped with recycling or chemical toilets, or holding tanks, that can be discharged to shore facilities.

Waste Management

24.48. The type and amount of solid and liquid wastes associated with port operations may vary significantly depending on the nature of port operations and the types of ships serviced. Wastes originating at the port may include inert solid waste from cargo packaging and from administrative offices, as well as hazardous or potentially hazardous waste associated with vehicle maintenance operations (e.g., paint, scrap metal, used lubricating oils and engine degreasing solvents). Wastes originating from ships may include oily sludge (addressed above under “Wastewater”), inert materials such as food packaging, and food waste. Guidance applicable to port generated wastes, whether hazardous or non-hazardous, is discussed in the General EHS Guidelines. Specific pollution prevention, minimization, and control recommendations for ship-generated wastes received by port facilities are outlined below.

General Waste Reception

25.49. Port facilities should provide adequate means of receiving and managing effluents and wastes to meet its own needs and those of visiting ships for which the port is designed to service. The provision of waste reception facilities should be developed in coordination with the local governments according to their commitments to the MARPOL Convention as port states. Port waste reception facilities should provide adequate capacity to receive port and ship generated wastes including appropriately sized and located receptacles, and the capacity to deal with seasonal fluctuations.

Ship Wastes

- Information should be available for ship captains to identify solid waste reception facilities and acceptable handling procedures at ports;

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40 According to Annex II, Regulation 7 of MARPOL 73/78, cargo hoses and piping systems receiving noxious liquid substances cannot be drained back into the ships.

41 Since ships are responsible for the costs associated with the management of their waste streams, these services should be provided within the context of a balanced fee structure that allows for the recovery of these costs while not fostering illegal disposal at sea (EU Directive 2000/59/EC, and amending 2002/84/EC).


Discharge of solid waste from vessels should be prohibited while in port in accordance with MARPOL and national regulations. More stringent restrictions should be considered, if necessary, to protect the port environment.

A collection and disposal system should be developed for ship-generated garbage for ships alongside and at anchor, consistent with the International Maritime Organization (IMO) Comprehensive Manual on Port Reception Facilities. Closable skips should be provided at the berths and towed or self-propelled barges fitted with skips should be used to collect garbage from ships at anchor; and

Food waste from ships delivered to the port should be managed according to applicable local regulations intended to protect human and animal health. Local requirements may include rendering, incineration, or landfilling of food waste and mixed waste containing food waste.

Hazardous Materials and Oil Management

Hazardous materials at ports typically include large volumes of hazardous cargo, as well as oil, fuels, solvents, lubricants and other hazardous substances used in port activities including vessel, vehicle, equipment and grounds maintenance. Spills may occur due to accidents (e.g., collisions, groundings, fires), equipment failure (e.g., pipelines, hoses, flanges), or improper operating procedures during cargo transfer or fueling, and involve crude oils, refined products or residual fuels, liquid substances, and substances in packaged form. Additionally, equipment maintenance may involve the use of potentially hazardous materials including solvents and lubricants. General hazardous materials management is addressed in the General EHS Guidelines. Additional recommended prevention, minimization, and control techniques specific to ports include the following:

Spill Prevention

Oil and chemical-handling facilities in ports should be located with consideration of natural drainage systems and the presence of environmentally-sensitive areas/receptors (e.g., mangroves, corals, aquaculture projects, and beaches, providing etc.). Siting of these facilities should include provisions for physical separation (distance whenever possible) to avoid and minimize adverse impacts.

Hazardous materials storage and handling facilities should be constructed away from traffic zones and should include protective mechanisms (e.g., reinforced posts, concrete barriers, etc.) to protect storage areas from vehicle accidents. Covered and ventilated temporary storage areas should be designed to facilitate collection of potentially hazardous leaks and spills, including the use of sloped surfaces to direct spill flows, and the use of catch basins with valve systems to allow spills and releases to enter a dead-end sump from which spilled materials can be pumped/recovered.

Countries have specific regulatory requirements for the disposal of food catering waste originating from international ship arrivals. The objective of most of these regulations is to prevent the spread of communicable diseases across borders.
28-53. Ports should include secondary containment for above ground liquid storage tanks and tanker truck loading and unloading areas; and

- Hazardous materials storage and handling facilities should be constructed away from active traffic and protect storage areas from vehicle accidents. Covered and ventilated temporary storage areas should be provided for leaking hazardous cargo and designed to facilitate collection of leaks and spills (e.g., slope surface to allow capture of spills, use valved catch basins that allow spills and releases to enter a dead-end sump from which spilled materials can be pumped);

29-54. Fueling areas should be equipped with containment basins in areas with a high risk of accidental releases of oil or hazardous materials (e.g., fueling or fuel transfer locations). Fuel dispensing equipment should be equipped with “breakaway” hose connections that provide emergency shutdown of flow should the fueling connection be broken by movement. Fueling equipment should be inspected daily prior to fueling activities to ensure all components are in satisfactory condition.

Spill Control Planning

30-55. Port operators should prepare a spill prevention, control, and countermeasure plan consistent with the IMO Manual on Oil Pollution Section II - Contingency Planning, which:

- Identifies areas within the port zone and nearby vicinity that are sensitive to spills and releases of hazardous materials and locations of any water intakes (e.g., cooling water for shore-based industries);
- Outlines responsibility for managing spills, releases, and other pollution incidents, including reporting and alerting mechanisms to ensure any spillage is reported promptly to the Port Authorities and personnel are informed to take appropriate action;
- Includes provision of specialized oil spill response equipment (e.g., containment booms, recovery devices, and oil recovery or dispersant application vessels), etc.; and
- Includes regular training schedules and simulated spill incident and response exercises for response personnel in spill alert and reporting procedures, the deployment of spill control equipment, and testing of the contingency plan through regular reporting and alerting exercises and less frequent deployment of the specialized spill response equipment, emergency care/treatment of people and animals impacted by the spill.
- Includes training of response personnel in animal welfare techniques related to spills.

Dangerous Goods Handling
31.56. Ports should implement systems for the proper screening, acceptance, and transport of dangerous cargo based on local and international standards and regulations, including the following elements:

- Establishment of segregated and access-controlled storage areas with the means to collect or contain accidental releases;
- Requesting Dangerous Goods Manifests for hazardous materials whether in transit, loading or unloading to and from ships, including proper shipping (technical) name, hazard class, United Nations number, and packing group;
- Training of Port Authority staff in relevant aspects of dangerous goods management including screening and, acceptance, and handling/transfer/storage of dangerous goods at the port; and
- Establishment of segregated and access-controlled storage areas for dangerous goods with emergency response procedures specific and equipment to dangerous goods ensure collection and/or containment of accidental releases.

Noise

Noise and vibration (including underwater)

Terrestrial Noise sources in ports

57. Noise and vibration may be generated during land-based port and terminal construction activities, such as blasting, piling, dredging, reclamation, and construction of breakwaters and access/internal roads. Excessive noise may also result from typical port operations include cargo handling, vehicular traffic, and loading/unloading containers and ships. Atmospheric conditions that may affect noise levels. Excessive noise should be avoided or minimized during construction and operation of ports to prevent harmful exposure to workers, nearby communities, and sensitive, terrestrial environmental receptors, including wildlife.

58. Guidance on noise management, setbacks and acceptable noise levels can be found in the General EHS Guidelines. Management measures to prevent, minimize, and control terrestrial noise sources in port facilities include:

- Establishing noise deflection walls may reduce;
- Paving/levelling of the terminal area;

45 Examples of additional requirements may include host-country commitments under the Basel Convention on the Control of Transboundary Movements of Hazardous Waste and their disposal (http://www.basel.int/) and Rotterdam Convention on the Prior Inform Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade (http://www.pic.int/)

Replacing forklifts and reach-stackers with gantry cranes with rubber tires;
Substituting diesel engines with electric power;
Reducing noise from warning bells; and
Insulating machinery.

Underwater Noise and Vibration

32-59. High underwater noise and vibration levels. Maximum allowable log equivalent ambient noise levels that should not be exceeded and general recommendations for prevention and control of noise are described in the General EHS Guidelines. May be generated from several sources, including marine pile driving, dredging, and ship traffic. The most significant sources of underwater noise during construction include marine piling activity, dredging, vibro-densification, and propeller noise from the use of vessels to transport and dispose of dredged materials at the disposal site. During port operations, underwater noise is primarily generated from maintenance dredging, marine piling for port expansions, and the movement of large ships and support vessels (propeller cavitation/noise). These activities may adversely impact marine habitats and the health and behaviors of marine life, including fish, marine mammals, and sea turtles. Environmental parameters that determine sound propagation in the sea are site-specific, and marine species can be impacted differently depending on their sensitivity to underwater sound frequencies. Assessments should be conducted to (1) identify where and/or when underwater noise has the potential to impact marine life significantly and (2) to identify appropriate mitigation measures.

Biodiversity

33. Construction and maintenance dredging, disposal of dredge spoil, construction of piers, wharves, breakwaters, and other water-side structures, and erosion may lead to short and long-term impacts on aquatic and shoreline habitats. Direct impacts may include the physical removal or covering of sea floor, shore, or land-side habitat, in addition to changes to water flow patterns and related sedimentation rates and patterns, while indirect impacts may result from changes to water quality from sediment suspension or discharges of stormwater and wastewater. Additionally, the discharge of ballast water and sediment from ships during port operations may result in the introduction of invasive aquatic species. Recommended measures to prevent and control these impacts include the following:

- Potential impacts to shoreline vegetation, wetlands, coral reefs, fisheries, bird life, and other sensitive aquatic and near-shore habitat habitats during port construction and operation should be fully assessed with special consideration for areas of high biodiversity value or those required for the survival of critically endangered or endangered flora and fauna. The depth of the port should be considered at the design phase in terms of habitat

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42 Construction of some water-side structures (e.g., piers and breakwaters) and disposal of new layers of sediment may also create new habitats for aquatic organisms.
destruction and the amount and nature of dredging required. Additionally, specific prevention and mitigation measures should be adopted for blasting activities which can cause considerable impacts to marine organisms and their habitats during construction.48

- Port facilities that conduct cleaning or repair of ballast tanks should be equipped with adequate reception facilities able to prevent the introduction of invasive species. Treatment technologies may include those applied to other effluents accepted in port reception facilities or more specific methods such as filtration, sterilization (e.g. using ozone or ultraviolet light), or chemical treatment (e.g. biocides).49

- Ports should provide ship operators with details on the port, state, or port authority ballast water management requirements, including the availability, location, and capacities of reception facilities, as well as with information on local areas and situations where ballast water uptake should be avoided.50

34.1. Additional guidance on the avoidance or minimization of impacts to habitats during design and construction activities is presented in the General EHS Guidelines.

60. Measures to prevent, minimize, and control underwater noise from marine pile driving and dredging during construction and operational phases of ports and terminals include51:

- Coordinating/scheduling marine piling and dredging activities to avoid or minimize the presence of sensitive marine species (e.g., respecting migratory patterns and calving/breeding seasons);

- Use of observers during marine piling and dredging activities to detect the presence of sensitive marine species, and allow for these species to vacate the area;

- Use of soft-start/slow ramp-up during pile driving and dredging activities to allow time for sensitive marine species to vacate the area; and

- Use of noise mitigation techniques for marine pile driving, including bubble curtains, pile caps, and cofferdams (where practicable) to absorb/scatter pile driving energy.

61. While underwater noise from ships in the vicinity of ports is primarily related to ship and propeller design, possible mitigation measure to minimize underwater noise related to ship operation include the establishment of
1.2 Occupational Health and Safety

35.62. Occupational health and safety issues during the construction and decommissioning of ports are common to those of most large infrastructure and industrial facilities and their prevention and control is discussed in the General EHS Guidelines. These issues include, among others, exposure to dust and hazardous materials that may be present in construction materials and demolition waste (e.g., asbestos), hazardous materials in other building components (e.g., PCB and mercury in electrical equipment), and physical hazards associated with the use of heavy equipment, or the use of explosives.

36.63. Specific occupational health and safety issues relevant to port operations primarily include the following:

- Physical hazards;
- Chemical hazards;
- Confined spaces;
- Exposure to organic and inorganic dust; and
- Exposure to noise.

General Approach

37.64. Port operation activities should be conducted in accordance with applicable international regulations and standards, including:

- International Labour Organization (ILO) Code of Practice for Safety and Health in Ports (2005);
- General Conference of the International ILO Convention concerning Occupational Safety and Health in Dock Work, C-152, (1979);
- General Conference of the ILO Recommendation concerning Occupational Safety and Health in Dock Work, R-160;
- IMO Code of Practice for Solid Bulk Cargo (BC Code);
- International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk (IBC Code);
- International Code for the Safe Carriage of Grain in Bulk (International Grain Code);
- Code of Practice for the Safe Loading and Unloading of Bulk Carriers (BLU Code); and
Physical Hazards

38. The main sources of physical hazards at ports are associated with cargo handling and use of equipment, machinery, and vehicles. General recommendations for managing physical hazards are addressed in the General EHS Guidelines. Additional prevention, minimization, and control techniques specific to ports include:

39. Implementation of applicable recommendations from the above-referenced international codes of practice, including:

- **Separation** of people from vehicles and areas of vehicle traffic and making vehicle passageways one-way, to the extent practical;
- **Locating means of handling operations** to allow for a simple, linear layout and reduce the need for multiple transfer points, which can increase the potential for accidents/injuries;
- **To the extent practical, locate** access to ensure transit routes so as to avoid situations where suspended loads do not pass overhead, to the extent practical;
- **Construct** the surface of port areas to be of adequate strength to support the heaviest expected loads; level, or with only a slight slope; free from holes, cracks, depressions, unnecessary curbs, or other raised objects; continuous; and skid resistant;
- **Provide** safe access arrangements suitable for the sizes and types of vessels calling at the port facilities. These access arrangements should include (such as guard rails and properly secured safety nets to prevent workers from falling into the water between the ship’s sides and the adjacent quay);
- **Effectively** install and use guarding every arrangement (e.g., rails, etc.) for weatherdeck and ‘tween-deck’ hatchways when open;
- **Avoid** placing cargo on, or allowing passage of vehicles over, any hatch cover that is not of adequate strength for that purpose;
- As far as is reasonably practicable, **prevent** workers from working in the part of a hold where a trimming machine or grab is operational;
- **Inspect** minimizing the risk of free fall of materials by installing telescoping arm loaders and conveyors; all slings **should be inspected** before use.

52. The listed recommendations are largely based on the International Labour Organization (ILO) Code of Practice for Safety and Health in Ports, 2005.
Clearly marking (indicating its own weight) all lifting beams and frames, vacuum lifting, or magnetic lifting device which does not form an integral part of a lifting appliance and every other item of loose gear weighing more than 100 kilograms (kg)

- Inspecting disposable pallets and similar disposable devices before use and avoiding re-use of such disposable devices
  - Equipping lifting appliances with means of emergency escape from the driver's cabin and a safe means for the removal of an injured or ill driver; and
  - Risk of free fall of materials should be minimized by installing telescoping arm loaders and conveyors;
  - Materials handling operations should follow a simple, linear layout to reduce the need for multiple transfer points.
  - Inspect disposable pallets and similar reusable devices before use and avoid re-use of such devices if the integrity of the device has been weakened/compromised.

Chemical Hazards

40.66 Port workers may be exposed to chemical hazards especially if their work entails direct contact with fuels or chemicals, or depending on the nature of bulk and packaged products transferred in port activities. Work with fuels may present a risk of exposure to volatile organic compounds (VOC) via inhalation or skin contact during normal use or in the case of spills. Fuels, flammable liquid cargo, and flammable dust (e.g. from grain or coal) may also present a risk of fire and explosions. Recommended measures to prevent, minimize, and control risk of exposure to chemical hazards is provided in the General EHS Guidelines.

Confined Spaces

41.67 As in any industry sector, confined space hazards can be potentially fatal. The potential for accidents among port workers may vary among port facilities and activities, including cargo handling, and may include ship cargo holds, silos, sewage tanks, and water tanks. Port operators should implement confined space entry procedures as described in the General EHS Guidelines. With specific reference to access into cargo holds, confined space entry programs should include procedures that prevent or minimize the use of combustion equipment, including fueling activities, in the interior of cargo holds and in spaces that do not provide an alternative means of egress.

Dust

42.68 Potential exposure to fine particulates is associated with handling of dry cargo (depending on type of cargo handled, e.g., china clay, grain, and coal) and from roads. Occupational health and safety impacts associated with nuisance dust in ports are similar to those for other industries, and their prevention and control are discussed in the
General EHS Guidelines. Specific recommendations for prevention, minimization, and control of dust generation are identified in this document under “Air Emissions.”

Noise

Noise sources in ports may include cargo handling, including vehicular traffic, and loading/unloading containers and ships. Occupational exposures should be managed as described in the General EHS Guidelines.

1.3 Community Health and Safety

Community health and safety issues during the construction of ports are common to those of most large infrastructure or industrial facilities, and are discussed in the General EHS Guidelines. These impacts include, among others, dust, noise, and vibration from construction vehicle transit, and communicable diseases associated with the influx of temporary construction labor. The following operational phase issues are specific to ports:

The following operational phase issues are specific to ports:

- Port marine safety;
- Port security; and
- Visual impacts.

Port Marine Safety

Port operators have certain key responsibilities necessary for the safe operation of ships ranging from passenger safety to the safe access and maneuvering of chemicals and oil transporting ships inside the harbor and port areas. Port operators should therefore implement a Safety Management System (SMS) able to effectively identify and correct unsafe conditions.

This safety system should include procedures to regulate the safe movement of vessels within the harbor (including pilotage procedures), protect the general public from dangers arising from marine activities at the harbor, and prevent events that may result in injury to workers, and the public, or the environment. The Safety Management System should also include comprehensive emergency preparedness and response plans that provide a coordinated response based on the government, port authority, port users, and community resources required to manage the nature and severity of the emergency event.53

Port Security

47.73. Port operators should have a clear understanding of their responsibilities, including international legal and technical obligations to provide security to passengers, crews, and personnel in port. In accordance with applicable international legal requirements, port security arrangements (e.g., access control) may be established through the completion of a Port Facility Security Assessment of port operations followed by the appointment of a Port Facility Security Officer and the preparation of a Port Facility Security Plan depending on the outcome of the risk assessment.54

Visual Impacts

48.74. Permanent and temporary installations and ships can result in visual changes to the landscape. One of the most significant changes attributable to ports is nighttime illumination, depending on its proximity to sensitive land uses such as residential or tourist areas, as well as bulk storage facilities. Excessive illumination may also result in changes to invertebrate flight paths and settlement-breeding patterns. Visual impacts, including excessive background illumination, should be prevented during the port planning process or managed during operations through the installation of natural visual barriers such as vegetation or light shades, as applicable. The location and color of bulk storage facilities also should be selected with consideration of visual impacts.

2.0 Performance Indicators and Monitoring

2.1 Environment

Emissions and Effluent Guidelines

49.75. A port is different from a traditional industry since it has few stationary effluents (wastewater and stormwater) and thus it is difficult to continuously monitor most emissions and effluents. Sanitary wastewater, contaminated drainage and stormwater discharge quality is addressed in the General EHS Guidelines.55

50.76. Combustion source emissions guidelines associated with steam and systems designed to deliver electrical or mechanical power-generation activities from sources, steam, heat, or any combination of these, regardless of the fuel type, with a total, rated heat input capacity equal to or lower than 50 of between three Megawatt thermal (MWth) and 50 MWth are addressed in the General EHS Guidelines. Larger power source emissions are

55 For guidance on effluent treatment levels applicable to tank barge or ocean/sea tanker cleaning operations, refer to US EPA 40 CFR 442.30 (Subpart C).
addressed in the **EHS Guidelines for Thermal Power.** Guidance on ambient considerations based on the total load of emissions is provided in the **General EHS Guidelines.**

**Environmental Monitoring**

77. Environmental monitoring programs for this sector should be implemented to address all activities that have been identified to have potentially significant impacts on the environment, during *construction and* normal operations and upset conditions. Environmental monitoring activities should be based on direct or indirect indicators of emissions, effluents, and resource use applicable to the particular project.

78. Monitoring of water and sediment quality during construction and operational activities of ports and terminals (in particular dredging activities) should generally include the monitoring parameters listed in Table 1. The selection of parameters should be based on local site considerations and the objectives of the monitoring program, including local water quality issues and water uses of interest.
### Table 1: Water and sediment quality monitoring parameters

<table>
<thead>
<tr>
<th>Parameter</th>
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<tbody>
<tr>
<td>Dissolved oxygen</td>
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<td>Temperature</td>
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<tr>
<td>pH</td>
</tr>
<tr>
<td>Turbidity</td>
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<tr>
<td>Secchi disk transparency</td>
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<tr>
<td>Conductivity/Salinity</td>
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<tr>
<td>Condition of biological communities</td>
</tr>
<tr>
<td>Total suspended solids</td>
</tr>
<tr>
<td>Chlorophyll</td>
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<tr>
<td>Total Phosphorus</td>
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<tr>
<td>Filterable reactive phosphate</td>
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<tr>
<td>Total nitrogen</td>
</tr>
<tr>
<td>Oxides of nitrogen</td>
</tr>
<tr>
<td>Ammonia</td>
</tr>
<tr>
<td>Toxics: Metals and metalloids; non-metallic organics; organic alcohols; chlorinated alkanes and alkenes; anilines; aromatic hydrocarbons (including phenols and xylenols); organic sulfur compounds; phthalates; organochlorine and organophosphorus pesticides; herbicides and fungicides</td>
</tr>
<tr>
<td>Sediment (Metals and metalloids; organometallics; organics)</td>
</tr>
<tr>
<td>Other site-specific parameters, as relevant</td>
</tr>
</tbody>
</table>

**51.79.** Monitoring frequency should be sufficient to provide representative data for the parameter being monitored. Monitoring should be conducted by trained individuals following monitoring and record-keeping procedures and using properly calibrated and maintained equipment. Monitoring data should be analyzed and reviewed at regular intervals and compared with the operating standards so that any necessary corrective actions can be taken. Additional guidance on applicable sampling and analytical methods for emissions and effluents is provided in the General EHS Guidelines.

**52.80.** Additional recommended monitoring approaches include the European Sea Ports Organization’s (ESPO) Self Diagnosis Methodology that ports can use to audit their environmental strengths and weaknesses (ESPO 20032015). ESPO recommends that ports carry out the assessment annually.

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2.2 Occupational Health and Safety

Occupational Health and Safety Guidelines

53.81. Occupational health and safety performance should be evaluated against internationally published exposure guidelines, examples of which include the Threshold Limit Value (TLV®) occupational exposure guidelines and Biological Exposure Indices (BEIs®) published by American Conference of Governmental Industrial Hygienists (ACGIH), the Pocket Guide to Chemical Hazards published by the United States National Institute for Occupational Health and Safety (NIOSH), Permissible Exposure Limits (PELs) published by the Occupational Safety and Health Administration of the United States (OSHA), Indicative Occupational Exposure Limit Values published by European Union member states, or other similar sources.

Accident and Fatality Rates

54.82. Projects should try to reduce the number of accidents among project workers (whether directly employed or subcontracted) to a rate of zero, especially accidents that could result in lost work time, different levels of disability, or even fatalities. Facility rates may be benchmarked against the performance of facilities in this sector in developed countries through consultation with published sources (e.g., US Bureau of Labor Statistics and UK Health and Safety Executive).

Occupational Health and Safety Monitoring

55.83. The working environment should be monitored for occupational hazards relevant to the specific project. Monitoring should be designed and implemented by accredited professionals as part of an occupational health and safety monitoring program. Facilities should also maintain a record of occupational accidents and diseases and dangerous occurrences and accidents. Additional guidance on occupational health and safety monitoring programs is provided in the General EHS Guidelines.

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50 Available at: http://www.acgih.org/TLV/ and http://www.acgih.org/store/. 
51 Available at: http://www.cdc.gov/niosh/npg/. 
54 Accredited professionals may include Certified Industrial Hygienists, Registered Occupational Hygienists, or Certified Safety Professionals or their equivalent.
3.0 References and Additional Sources


Associated British Ports Holdings PLC. http://www.abports.co.uk/


IMO. 2010. Code of Practice for the Safe Loading and Unloading of Bulk Carriers (BLU Code) and SOLAS%20Regulations%201974.pdf


Port of Auckland. www.poal.co.nz

Port of Stockholm. www.portofstockholm.se


Annex A: General Description of Industry Activities

56.84. A harbor is a stretch of water where vessels can anchor, or secure to buoys or alongside wharves to obtain protection (by natural or artificial features) from storms and rough water. A port is a commercial harbor or commercial part of a harbor with terminals, quays, wharves, enclosed docks, and facilities for transferring cargo from shore-to-vessel or vessel-to-shore. This includes onshore facilities and structures for receiving, handling, holding, consolidating, and loading or delivering waterborne shipments or passengers. Port (ports) may include terminals, which generally serve a single-specific function (e.g., for containers, bulk shipments of cement, iron ore, grain, etc.) and/or are operated by a single company, third party. Ports may also provide ship support facilities and services, including waste management and effluent discharge facilities, maintenance of vehicles and equipment, painting and other vessel maintenance.

57.85. Ports are located either in marine and estuarine zones or on rivers or lakes at inland sites far from the sea and may range in size from small harbors accommodating pleasure craft to large international ports covering several miles of waterfront. Most ports are controlled by government-owned port authorities and governed by national and local legislation tailored to meet the needs of each port. Under these laws and regulations, the port authority is responsible for administering ports and coastal waters within its jurisdiction and safe navigation of vessels therein.

58.86. Port ownership and operation typically falls into three categories:

- "Operating" ports, where the port authority itself operates the majority of activities;
- "Landlord" ports, where the port provides basic services and infrastructure and while tenants conduct the majority of activities;
- "Combination" ports, where the port authority may operate some activities and tenants operate other activities.

59.87. Operating ports have direct responsibility for managing components of their operations that may affect the environment. While landlord ports generally do not have direct control over the activities of their tenants, they have a significant stake in tenants’ activities and the impact of those activities on the environment.

Onshore Construction

60.88. Onshore construction typically includes site preparation and development, the removal of any existing vegetation, and the grading and excavation of soils for the installation of structural foundations and site utilities that

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65 An example being the Port of Los Angeles, which comprises 7500 acres, 43 miles of waterfront, and 26 cargo terminals.
are typical of industrial development projects. Port development may include construction of new infrastructure and/or rehabilitation of existing infrastructure, such as piers and buildings. Onshore facilities typically include:

- Cargo storage and handling facilities (e.g., crane tracks and bridges for loading/unloading cargo, pipelines, roads, railway lines, and other areas for cargo distribution, storage and stacking areas, above-ground and underground storage tanks, warehouses, and silos);
- Facilities for embarking/debarking of disembarking passengers (e.g., parking areas and administration buildings);
- Vessel support facilities (e.g., to store and supply water, power, food and oil used oil);
- Drainage networks (e.g., for stormwater);
- Waste management and effluent treatment and discharge systems (e.g., including wastewater, oil contaminated wastewater, and ballast water);
- Port administration buildings;
- Equipment maintenance and repair facilities (e.g., vehicle maintenance bays); and
- Flood defenses (e.g., gates and dikes) in ports exposed to high water and flood risks.

Waterside Construction

61.89 Waterside facilities include berthing facilities (e.g., harbor basins, approaches, access channels, locks, harbor dams, and breakwaters), cargo handling and ferry facilities (e.g., goods transfer quays and piers, shoreline protection, and landing bridges), shipbuilding berths, and fitting quays or wharfs, and dry docks. Offshore construction activities specific to ports include preparing the waterside including construction/capital dredging (and disposal of dredged material); excavation and blasting; and filling and other work related to the construction of quays, piers, harbor basins, access channels, dams, breakwaters, and dry docks.

Capital-Dredging and Disposal of Dredged Material

62.90 Capital dredging for new ports includes the excavation of sediments to increase depth of berths and navigation channels for access by larger vessels. Sediments, even in new port developments, may contain contaminants. Much of this contamination originates from land-use practices in the adjacent watershed and is transported by rivers and surface runoff to lakes, bays, and the sea, where certain contaminants, such as polychlorinated biphenyls (PCB), polycyclic aromatic hydrocarbons (PAH), metals, and pesticides, tend to concentrate in the sediments.

63.91 In areas affected by sedimentation from rivers, estuaries, and land runoff, sediments are usually deposited over a period of time. Therefore, concentrations of contaminants can vary substantially over a vertical profile of the dredge cut. Typically, the upper layer is organic-rich and fine-grained, and is the most contaminated. The deeper
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materials are typically coarse-grained or hard-pan materials that are less contaminated. However, historical contamination (e.g., from previous shipyards and spills) can result in contamination even in these materials. Material dredged from channels or outer harbor areas tend to be relatively coarse-grained and uncontaminated, although the nature of the materials is a function of the historical activities within the region. Sediment quality can be assessed by sampling and testing.

64.92. The re-suspension of sediment during the dredging or the excavation process may be reduced by selecting an appropriate dredging method:

- **Grab or clamshell dredgers** collect sediments in a crane mounted bucket helping to keep material consolidated (e.g., lower water content).
- **Bucket dredgers** pick up sediment by mechanical means, often with many buckets attached to a wheel or chain.
- **Backhoe dredgers** are shore-based or “pontoon mounted” diggers used in shallow waters and confined spaces.
- **Trailing suction hopper dredgers** are typically used for maintenance dredging in coastal areas. Sediments from seabed are pumped through trailing drag-heads into a reception tank (hopper).
- **Water-Water-injection dredgers** are used for maintenance dredging in coastal areas and rivers, particularly in muddy areas and in areas with sandy ripples on the bottom. Water injection dredgers inject water in a small jet under low pressure into the seabed to bring up sediment in suspension as a turbidity current that flows downslope before being moved by a second burst of water from the dredger, or carried away by sea currents.

65.93. Non-contaminated, dredged materials can usually be disposed of in open waters or used to counter shoreline erosion, for beach nourishment, or as fill materials, although a license from national authorities is typically required for discharge of dredged material. Contaminated sediments are generally placed in confined disposal sites located either on land or in the water.

**Excavation/Blasting and Disposal of Crushed Material**

66.94. Installation of pier columns/piles and other underwater foundations and construction of harbor basins and access channels may require excavation of sediment and underlying material. Soft material can be excavated using conventional means such as flight augers, however, excavation of hard materials often involves blasting. Foundations can penetrate natural low-permeability layers and facilitate vertical migration of saline water and contaminants. As with dredging, these construction activities also cause turbidity and generate crushed material and other debris requiring disposal. The use of explosives usually releases nitrogen and blasted material into the
water. Other contaminants, including metals and petroleum products, may also be released from sediments. Uncontaminated material can be disposed of in open water, or used to construct breakwaters and other features, or for land reclamation. Contaminated material may need to be placed in a confined disposal facility.

**Construction of Piers, Breakwaters, Bulkheads, and Other Structures**

Piers, wharves, and similar structures create the ship berths and provide the platforms for waterside cargo handling. These structures are typically constructed of concrete, steel, or lumber treated with chromated copper arsenate (CCA) or creosote as a preservative. Preservatives can leach from treated lumber, and use of CCA-treated lumber is being phased out due to toxicity concerns. Filled structures, such as breakwaters, are crucial elements of port design and constitute sizable areas of artificial shoreline often projected into a bay, harbor, or estuary. Rubble mound breakwaters are commonly used and constructed by dumping rocks (or debris) of various size distributions from dump truck, barges, or from fall pipes by barges.

**Onshore Operations**

Land-based operations at ports include cargo handling; fuel and chemical storage and handling; passenger embarking/disembarking; ship support services; waste and wastewater management; vehicle and equipment maintenance; and buildings and grounds maintenance.

**Cargo Handling**

Cargo handling includes unloading, storage, stacking, and loading of dry and liquid cargo. Cargo typically includes containers, dry bulk, liquid bulk, and general cargo. Cargo handling includes use of vehicular traffic such as harbor vessels, trucks, buses, and trains and on-dock cranes, terminal trucks, and track cranes. Bulk cargo may be transferred using cranes with grab buckets and front-end loaders, or pneumatic continuous ship loaders and unloaders, or belt conveyors.

**Chemical and Petroleum Storage and Handling**

Hazardous cargo, such as oil, liquefied gas, pesticides, and industrial chemicals, may require specific handling facilities or areas within the port, including separation from other cargo by cofferdam, void space, cargo pump room, or empty tanks. Pipe systems are required for handling bulk fuels and liquid chemicals. Hazardous cargo may be released through leaks and spill during transfer and storage, contaminating soil, surface water, or groundwater. Volatile organic chemicals may also evaporate and be released to the air.
EmbarKing/Disembarking of Passengers

71.99. Passenger terminals may be required within the port area for embarking/disembarking passengers, including provision of parking facilities and temporary holding areas.

Ship Support Services

72.100. A port may offer ship support services such as solid waste and wastewater reception, electricity supply, fuels, and fresh water. The port or a separate company located within the port area may offer ship fuels and fuel may be supplied by bunker boats. Fresh water may also be offered and pumped onboard ships.

Waste and Wastewater

73.101. Port operations generate and manage their own waste and wastewater. Solid waste may be generated from property upkeep and administrative operations while wastewater may originate from storm drainage and from domestic wastewater and sewage. However, the most significant sources of wastes and wastewater are ships, and government-owned port authorities are often responsible for providing receiving facilities for these and other waste streams. The following sections summarize the types of ship-generated wastes that must be managed in these shore-based facilities.

Solid Waste

74.102. Waste materials generated on vessels and at the port include plastic, paper, glass, metal, and food wastes. Hazardous wastes generated on vessels and by maintenance activities include waste oil, batteries, paints, solvents, and pesticides. Ports typically manage collection and storage of hazardous and non-hazardous wastes, with transportation, treatment, and disposal managed by third parties. The port may provide reception facilities for waste such as containers, general-use skips, and bins.

Water Effluents

75.103. Water effluents generated by ships include sewage, tank cleaning water, bilge water, and ballast water. Water effluents are typically collected and transported using trucks or pipes within the port area. Ports may collect and treat the wastewater (using on-site wastewater treatment systems) before discharging to surface water, or to on-site water treatment systems, or municipal sewage treatment plants.
Waterside Operations

Ship Berthing

76.104. Ships may enter and leave the port under their own power or assisted by tugboats. While berthed in the harbor, vessels need an ongoing source of power for cargo handling, climate control, communications, and other daily operations. Power can be supplied by the ships’ engines or supplied by shore-based utilities. Most vessels are powered by diesel engines, although some vessels may be steam powered. Air emissions from vessels consist primarily of particulate matter, carbon monoxide, sulfur dioxide, and nitrogen oxides from propulsion and auxiliary boilers and engines. Coal-fired boilers generate a large quantity of particulate matter. Heavy particulate matter emissions are also generated when carbon deposits are blown from coal- and oil-fired boilers.

Maintenance Dredging

77.105. Maintenance dredging involves the routine removal of siltation material/sediment in harbor basins, and access channels, and dams. This activity is important to maintain or improve depths and widths and ensure safe access for the ships as well as efficient navigation depth in the neighborhoods and dock gates, to ensure access to basins and dry docks. Maintenance dredging may take place continuously or once every few years, depending on the port.

Vessel Repair and Maintenance

78.106. Vessel repair and maintenance, including repainting, is typically/often conducted in a dry dock. Chemical stripping agents used for paint removal commonly contain methylene chloride, although less hazardous alternatives, such as dibasic esters, semi-aqueous terpene-based products, aqueous solutions of caustic soda, and detergent-based strippers, are available. Abrasive blasting may also be used to remove old paint. Steel shot is most often used as a blasting agent, although plastic shot may be used. Paint is usually applied by spray or by hand. Anti-fouling paints used on hulls are solvent-based, containing heavy metals or organometallic biocides to minimize growth of marine organisms on ships’ hulls. Water-based paints are generally used on areas of the vessel that are not immersed in water. Other repair work might/may include sheet metal work and metal finishing, among others. Wastes produced from vessel repairs and maintenance include oils, oil emulsifiers, paints, solvents, detergents, bleach, dissolved heavy metals, antifouling paint scrapings, and sandblasting waste. In the case of metal finishing operations, wastewater may also contain cyanide, heavy metal sludge, and corrosive acids and alkalis.